



## WFE Mascara

Silky smooth long lasting and water resistant WFE® Mascara is combined with the Coloursphere® colour composites for volumizing effect. Coloursphere® with 40 micron size not only deliver colour but also works as volumizing agent, thickener and rheology modifier. In addition, Coloursphere® composites give the mascara base some structure. Dedraflow® 5 is volatile, hypoallergenic emollient and used as replacement for Cyclomethicone as it has similar volatility profile and feel. Creasil® ID is also highly volatile and improves the application qualities without any residue. Creasperse® Colour is easy and ready to use colour dispersion.

Ingredients	INCI Name	Qty%	Supplier
<b>Phase A</b>			
Creasil® 11 ID	Isododecane (and) Dimethicone (and) Polyethacrylate	7,50	1)
Dedraflow® 5 JSQI	Hydrogenated Polyisobutene (and) Hydrogenated Polydecene	5,50	1)
Creagel® Crystal ID	Isododecane (and) Ethylene/Propylene Copolymer	22,00	1)
Hectone® DF JSQI	Hydrogenated Polyisobutene (and) Distearidimonium Hectorite (and) Propylene Carbonate	12,00	1)
Creabase 60	Synthetic Wax	7,00	1)
Creabase NTL 80	Hydrogenated Polydecene (and) Polyethylene (and) Isohexadecane	18,50	1)
<b>Phase B</b>			
Creasperse® Black	CI 77499 (Iron Oxides) (and) Hydrogenated Polydecene (and) Hydroxystearic Acid	7,50	1)
<b>Phase C</b>			
Fiflow® BB76	Perfluorohexane (and) Perfluorodecane (and) Pentafluoropropane	10,00	1)
<b>Phase D</b>			
Coloursphere® Black HL WL40	CI77499 (and) Styrene/Acrylates Copolymer (and) Poloxamer 188	10,00	1)

### Procedure:

1. Heat the phase A under mixing until 80°C, when it is homogeneous let the phase A cool down.
2. Around 50°C add phase B into phase A under mixing until homogeneous.
3. Add the Fiflow®.
4. Homogenize (2000rpm) during 2 min.
5. Add D (into A+B+C) under mixing until homogeneous

### Suppliers:

- 1) CIT SARL